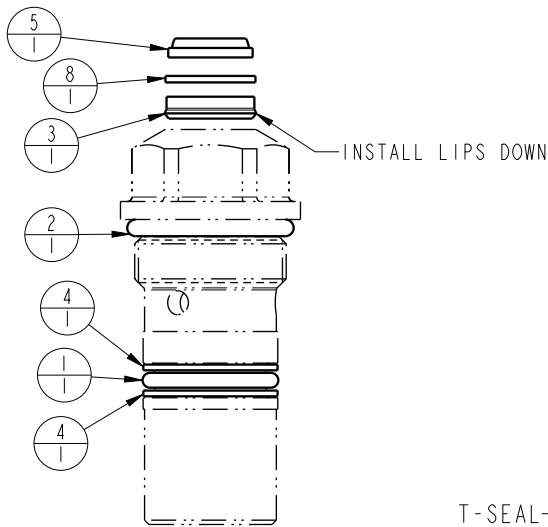
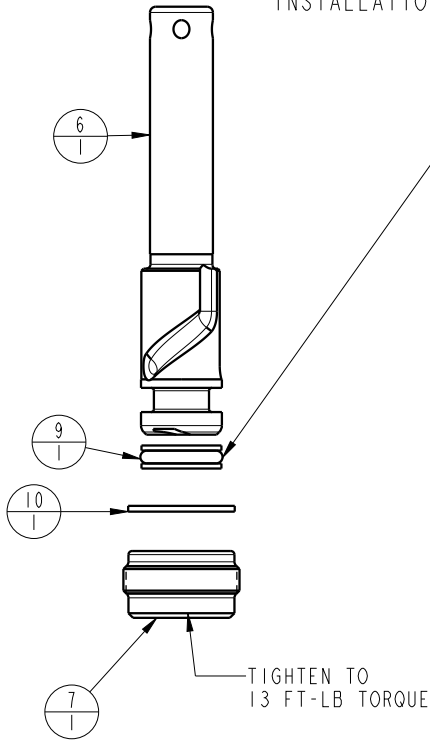
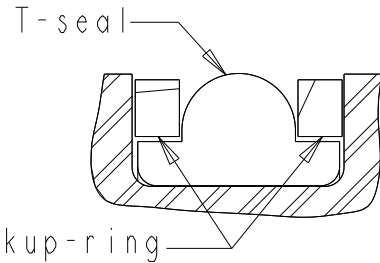
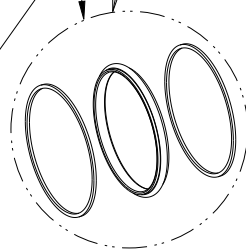


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY.
DO NOT USE SILICONE BASED LUBRICANTS.



3 piece seal
Assemble with T-seal
between backup rings.



N/A	N/A	6V251205	SEAL KIT, FKM		NOTED
N/A	N/A	60251205	SEAL KIT, STANDARD		NOTED
10	1	39T55001	GASKET, (-113)	X	X
9	1	39H10037	SEAL,T, (3/8 X 5/32 X 9/16)	X	39V10037
8	1	39F54000	BU RING,(-111)	X	X
7	1	81530502	RETAINER, SC, DA, 450, PORTED		
6	1	81510500	PLUNGER, SC, 450		
5	1	39053004	WIPER,SNAP-IN, (7/16)	X	X
4	2	39010054	BU RING,(-116)	X	39054024
3	1	39010038	SEAL, BEVEL, 7/16 x 3/32 x 5/8	X	39052014
2	1	39000057	O-RING, (-912)	X	39051031
1	1	39000056	O-RING, (-116)	X	39051026
No.	QTY	PART No.	DESCRIPTION	Std. Seal kit	FKM Seal Kit

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED

25120502
25120502F

PARTS LIST, CYL,PP,CM, 1200/470

SIZE
A

PL2530

REV
C

C	5799	RELEASE	JDW	08/28/25
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:RLK	DRAWING STATUS: Released			
DATE: 12/28/21	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			

FORM FEG035_PL_ASIZE, REV. B

SHEET 1 OF 1